

Side Port PTO Gear Pump **Model GP-PTO**



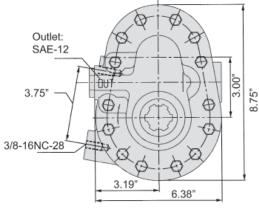
Technical Specifications

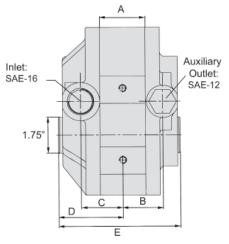
Model	Displacement	Pressure	Sp	eed	Weight	
woder	(in ³ (cm ³) / rev)	(psi)	Rated Max		(lbs)	
GP-PTO-A-3-6-S	3.41 (56)	2500	540	595	33	
GP-PTO-A-3-21-S	3.41 (56)	2500	1000	1100	33	
GP-PTO-A-5-6-S	5.50 (90)	2500	540	595	36	
GP-PTO-A-5-21-S	5.50 (90)	2500	1000	1100	36	
GP-PTO-A-7-6-S	7.62 (125)	2500	540	595	38	
GP-PTO-A-9-6-S	9.76 (160)	2500	540	595	40	

Flow Rate (gpm) = Displacement (in³/rev) X Speed (rpm) / 231 Volumetric efficiency % ≥93

Standard drive is 1 3/8" diameter 6-tooth female spline.

Installation Data





Model	Α	В	С	D	E
GP-PTO-A-3-*	1.26"	1.54"	1.63"	2.78"	5.23"
GP-PTO-A-5-*	1.62"	1.72"	1.81"	2.97"	5.60"
GP-PTO-A-7-*	2.00"	1.91"	2.00"	3.16"	5.97"
GP-PTO-A-9-*	2.37"	2.09"	2.19"	3.35"	6.35"



Category	Series	Center Section	Displacement	Drive	Ports
Gear Pump	PTO = Power Take Off Gear Pump	A = Aluminum	3/5/7/9	6 = 6-tooth Spline 21* = 21-tooth Spline	S = Side Ports

*21-tooth Spline option only available on size 3 & 5 pumps by special order - minimum quantities may be required.

Seal kits for PTO pumps are available. See page 126 for details.

Recommended working conditions:

FILTRATION: 25 micron or better OIL VISCOSITY: 7 - 700 cSt INLET PRESSURE: 12 - 32 psi abs. OIL TEMP: -25° - 80° C (-12° - 175° F) AMBIENT: -22° - 55° C (-8° - 130° F)



Rear Port PTO Gear Pump Model GP-PTO



Model GP-PTO is a rear-ported, Power Take Off gear pump constructed with cast iron end plates and an aluminum center section. This pump offers a 9.76 in³/rev (160 cm³/rev) displacement and higher flows at reduced engine rpm as compared to other PTO pumps. Standard drive is 1 ³/8" diameter 21-tooth female spline.

Recommended working conditions:

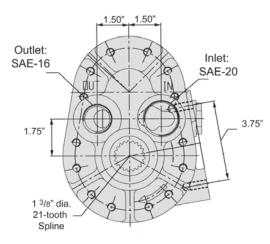
FILTRATION: 25 micron or better OIL VISCOSITY: 7 - 700 cSt INLET PRESSURE: 12 - 32 psi abs. OIL TEMPERATURE: -25° - 80°C (-12° - 175°F) AMBIENT TEMPERATURE: -22° - 55°C (-8° - 130°F)

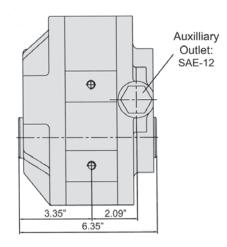
Technical Specifications

Model	Displa	cement	Pressure	Spe	eed	Weight	
Woder	in ³ /rev	cm ³ /rev	psi	Rated	Max	Lbs	
GP-PTO-A-9-21-R	9.76	160	2500	1000	1100	40	

Flow Rate (gpm) = Displacement (in³/rev) X Speed (rpm) / 231 Volumetric efficiency % \geq 93

Installation Data





	Category		Series		Center		isplacem		Drive		Ports	
Ordering Example:	GP	-	PTO	-	Α	-	9	-	21	-	R	

Category	Series	Center Section	Displacement	Drive	Ports
Gear Pump	PTO = Power Take Off Gear Pump	A = Aluminum	9	21 = 21-tooth Spline	R = Rear Ports

Seal kits for PTO pumps are available. See page 126 for details.